



Carbide Straight Flute Reamers (.3170-.3560)

Size	Decimal Equiv	# of Flutes	FL	OAL	Shank ø	Uncoated Part #
-	.3170	6	1-1/8	3-1/4	.3170	RR23389
-	.3180	6	1-1/8	3-1/4	.3180	RR23390
-	.3190	6	1-1/8	3-1/4	.3190	RR23391
-	.3200	6	1-1/8	3-1/4	.3200	RR23392
-	.3210	6	1-1/4	3-1/2	.3210	RR23393
-	.3220	6	1-1/4	3-1/2	.3220	RR23394
P	.3230	6	1-1/4	3-1/2	.3230	RR23395
-	.3240	6	1-1/4	3-1/2	.3240	RR23396
-	.3250	6	1-1/4	3-1/2	.3250	RR23397
-	.3260	6	1-1/4	3-1/2	.3260	RR23398
-	.3270	6	1-1/4	3-1/2	.3270	RR23399
-	.3280	6	1-1/4	3-1/2	.3280	RR23400
21/64	.3281	6	1-1/4	3-1/2	.3281	RR23401
-	.3290	6	1-1/4	3-1/2	.3290	RR23402
-	.3300	6	1-1/4	3-1/2	.3300	RR23403
-	.3310	6	1-1/4	3-1/2	.3310	RR23404
Q	.3320	6	1-1/4	3-1/2	.3320	RR23405
-	.3330	6	1-1/4	3-1/2	.3330	RR23406
-	.3340	6	1-1/4	3-1/2	.3340	RR23407
8.5MM	.3346	6	1-1/4	3-1/2	.3346	RR23408
-	.3350	6	1-1/4	3-1/2	.3350	RR23409
-	.3360	6	1-1/4	3-1/2	.3360	RR23410
-	.3370	6	1-1/4	3-1/2	.3370	RR23411
-	.3380	6	1-1/4	3-1/2	.3380	RR23412
R	.3390	6	1-1/4	3-1/2	.3390	RR23413
-	.3400	6	1-1/4	3-1/2	.3400	RR23414
-	.3410	6	1-1/4	3-1/2	.3410	RR23415
-	.3420	6	1-1/4	3-1/2	.3420	RR23416
-	.3430	6	1-1/4	3-1/2	.3430	RR23417
11/32	.3438	6	1-1/4	3-1/2	.3438	RR23418
-	.3440	6	1-1/4	3-1/2	.3440	RR23419
-	.3450	6	1-1/4	3-1/2	.3450	RR23420
-	.3460	6	1-1/4	3-1/2	.3460	RR23421
-	.3470	6	1-1/4	3-1/2	.3470	RR23422
S	.3480	6	1-1/4	3-1/2	.3480	RR23423
-	.3490	6	1-1/4	3-1/2	.3490	RR23424
-	.3500	6	1-1/4	3-1/2	.3500	RR23425
-	.3510	6	1-1/4	3-1/2	.3510	RR23426
-	.3520	6	1-1/4	3-1/2	.3520	RR23427
-	.3530	6	1-1/4	3-1/2	.3530	RR23428
-	.3540	6	1-1/4	3-1/2	.3540	RR23429
9MM	.3543	6	1-1/4	3-1/2	.3543	RR23430
-	.3550	6	1-1/4	3-1/2	.3550	RR23431
-	.3560	6	1-1/4	3-1/2	.3560	RR23432

Carbide Straight Flute Reamers (.3570-.3930)

Size	Decimal Equiv	# of Flutes	FL	OAL	Shank ø	Uncoated Part #
-	.3570	6	1-1/4	3-1/2	.3570	RR23433
T	.3580	6	1-1/4	3-1/2	.3580	RR23434
-	.3590	6	1-1/4	3-1/2	.3590	RR23435
23/64	.3594	6	1-1/4	3-1/2	.3594	RR23436
-	.3600	6	1-1/4	3-1/2	.3600	RR23437
-	.3610	6	1-1/4	3-1/2	.3610	RR23438
-	.3620	6	1-1/4	3-1/2	.3620	RR23439
-	.3630	6	1-1/4	3-1/2	.3630	RR23440
-	.3640	6	1-1/4	3-1/2	.3640	RR23441
-	.3650	6	1-1/4	3-1/2	.3650	RR23442
-	.3660	6	1-1/4	3-1/2	.3660	RR23443
-	.3670	6	1-1/4	3-1/2	.3670	RR23444
U	.3680	6	1-1/4	3-1/2	.3680	RR23445
-	.3690	6	1-1/4	3-1/2	.3690	RR23446
-	.3700	6	1-1/4	3-1/2	.3700	RR23447
-	.3710	6	1-1/4	3-1/2	.3710	RR23448
-	.3720	6	1-1/4	3-1/2	.3720	RR23449
-	.3730	6	1-1/4	3-1/2	.3730	RR23450
9.5MM	.3740	6	1-1/4	3-1/2	.3740	RR23451
-	.3745	6	1-1/4	3-1/2	.3745	RR23452
3/8	.3750	6	1-1/4	3-1/2	.3750	RR23453
-	.3755	6	1-1/4	3-1/2	.3755	RR23454
-	.3760	6	1-1/4	3-1/2	.3760	RR23455
-	.3765	6	1-1/4	3-1/2	.3765	RR23456
V	.3770	6	1-1/4	3-1/2	.3770	RR23457
-	.3780	6	1-1/4	3-1/2	.3780	RR23458
-	.3790	6	1-1/4	3-1/2	.3790	RR23459
-	.3800	6	1-1/4	3-1/2	.3800	RR23460
-	.3810	6	1-1/4	3-1/2	.3810	RR23461
-	.3820	6	1-1/4	3-1/2	.3820	RR23462
-	.3830	6	1-1/4	3-1/2	.3830	RR23463
-	.3840	6	1-1/4	3-1/2	.3840	RR23464
-	.3850	6	1-1/4	3-1/2	.3850	RR23465
W	.3860	6	1-1/4	3-1/2	.3860	RR23466
-	.3870	6	1-1/4	3-1/2	.3870	RR23467
-	.3880	6	1-1/4	3-1/2	.3880	RR23468
-	.3890	6	1-1/4	3-1/2	.3890	RR23469
-	.3900	6	1-1/4	3-1/2	.3900	RR23470
25/64	.3906	6	1-1/4	3-1/2	.3906	RR23471
-	.3910	6	1-1/4	3-1/2	.3910	RR23472
-	.3920	6	1-1/4	3-1/2	.3920	RR23473
-	.3930	6	1-1/4	3-1/2	.3930	RR23474

Tolerances	Diameter	Shank
All Sizes	+0.003, -.0000	+0.003, -.0002



Speeds, feeds & tech info pages 497-498.

